VOLTEX® DSCR
CONTAMINANT RESISTANT BENTONITE GEOTEXTILE WATERPROOFING WITH INTEGRATED POLYETHYLENE LINER

DESCRIPTION
VOLTEX DSCR is a highly effective waterproofing composite of high strength geotextiles, 1.0 pounds of contaminant resistant sodium bentonite per square foot, and an integrally bonded polyethylene liner. The high swelling, low permeable, contaminant resistant sodium bentonite is encapsulated between the two geotextiles. A proprietary needlepunch process interlocks the geotextiles together forming an extremely strong composite that maintains the equal coverage of bentonite, as well as, protects it from inclement weather and construction related damage. Once backfilled, VOLTEX DSCR hydrates and forms a monolithic waterproofing membrane. VOLTEX DSCR contains zero VOC, can be installed in almost any weather condition to green concrete, and most importantly, has proven effective on both new and remedial waterproofing projects worldwide. VOLTEX DSCR works by forming a low permeability membrane upon contact with water. When wetted, unconfined bentonite can swell up to 15 times its dry volume. When confined under pressure the swell is controlled, forming a dense, impervious waterproofing membrane. The swelling action of VOLTEX DSCR can self-seal small concrete racks caused by ground settlement, concrete shrinkage, or seismic action. VOLTEX DSCR forms a strong mechanical bond to concrete when the geotextile fibers are encapsulated into the surface of cast-in-place concrete.

APPLICATIONS
VOLTEX DSCR is designed for below-grade structural foundation surfaces. Typical cast-in-place concrete applications include backfilled concrete walls, earth-covered roofs, structural slabs, tunnels, and property line construction. Property line construction applications include soldier pile and lagging, metal sheet piling, shotcrete and stabilized earth retention walls. Applications may include structures under continuous or intermittent hydrostatic loadings. VOLTEX DSCR is ideal for low to moderate salinity or contaminated ground water conditions. VOLTEX DSCR resists higher levels of the following contaminant’s: nitrates, phosphates, chlorides, sulfates, lime and organic solvents.

INSTALLATION
General: Installation guidelines herein are for cast-in-place concrete applications. For shotcrete, precast concrete, and other applications not covered herein, refer to specific VOLTEX DSCR literature or contact CETCO for applicable installation guidelines. Install VOLTEX DSCR in strict accordance with the manufacturer’s installation guidelines using accessory products as required. Install VOLTEX DSCR with the dark gray (woven) geotextile toward the concrete to be waterproofed. Install WATERSTOP-RX in all applicable horizontal and vertical concrete construction joints. Schedule waterproofing material installation to permit prompt placement of concrete or compacted backfill. STORAGE: Keep VOLTEX DSCR and all accessory products dry prior to backfill or concrete placement.

Preparatory Work: Under Slab: Substrate should be smooth and compacted to a minimum of 85% Modified Proctor density. Concrete Walls: Concrete should be free of voids and projections. Surface irregularities should be removed before installation. Apply BENTOSEAL to form-tie pockets, construction joints, and honeycombs. Tapered form-tie holes extending through the wall should be completely tiled with non-shrink grout and a piece of WATERSTOP-RX centered in the wall. Property Line Shoring Walls: Install VOLTEX DSCR only after proper substrate preparation has been completed and is suitable to receive the waterproofing.

UNDER CONCRETE FLOOR SLABS
VOLTEX DSCR is recommended for use under structural reinforced concrete slabs 4” (100 mm) thick or greater on a compacted earth/ gravel substrate. A minimum 6” (150 mm) thick reinforced slab, if installed over a mud slab. Where hydrostatic conditions exist, install VOLTEX DSCR under footings and grade beams. Place VOLTEX DSCR over the properly prepared substrate with the dark gray (woven) geotextile side up. Overlap all adjoining edges a minimum 4” (100 mm) and stagger sheet ends a minimum 12” (300 mm). Staple or nail edges together as required to prevent any displacement before and during concrete placement. Cut VOLTEX DSCR to closely fit around penetrations and pile caps. Install WATERSTOPPAGES under cut VOLTEX DSCR edge at detailing and then apply a minimum ¾” (18 mm) thick fillet of BENTOSEAL to the top of cut VOLTEX DSCR edge at detailing, pile caps, grade beams, and other detailing. Extend BENTOSEAL onto VOLTEX DSCR and detail a minimum of 2” (50 mm). For hydrostatic conditions, VOLTEX DSCR should be installed under grade beams and footings. Extend VOLTEX DSCR onto footing a minimum 6” (150 mm) when required to tie into vertical wall waterproofing. Where property line retaining walls, such as soldier pile and lagging, are used as the outside concrete form, install a VOLTEX DSCR transition course at the base of the wall per “Shoring Wall Transition” instructions within the “Property Line Construction” section herein. Continue the underslab VOLTEX DSCR installation to the retaining wall overlapping the transition course a minimum 12” (300 mm).

BACKFILLED CAST-IN-PLACE CONSTRUCTION
Before installing the first course of VOLTEX DSCR, place HYDROBAR TUBES® at the wall/footing transition corner. Butt the ends of HYDROBAR TUBES together to form a continuous line. Beginning at the bottom corner of the wall, install VOLTEX DSCR horizontally oriented with 5-ft. (1.5 m) on one wall and the remainder around the corner on the other wall surface. Cut the bottom edge of VOLTEX DSCR at the corner a minimum of 6” (150 mm) so that VOLTEX DSCR can be extended onto the footing. Fasten VOLTEX DSCR into position with washer headed fasteners a maximum of 24” (600 mm) on center. Then cut and install a VOLTEX DSCR section over the uncovered footing corner area. Apply BENTOSEAL at the VOLTEX DSCR section to VOLTEX DSCR overlap at the corner. Install adjacent VOLTEX DSCR rolls of the bottom course horizontally oriented. Each roll should overlap the preceding roll a mini-
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NOTE: VOLTEX DSCR is not recommended for masonry block walls. Contact CETCO regarding products and installation guidelines for masonry block foundation walls.

PROPERTY LINE CAST-IN-PLACE CONSTRUCTION
Use VOLTEX DSCR to waterproof various types of cast-in-place property line construction, including: metal sheet piling, soldier pile and lagging, auger cast caisson, and stabilized-earth shoring walls. Following guidelines outline the installation of VOLTEX DSCR on soldier pile and lagging walls. For other property line shoring wall applications refer to the “VOLTEX DS Cast-In-Place Product Manual” or consult CETCO. For shotcrete applications refer to the “VOLTEX DS Shotcrete Application Manual” for installation guidelines.

Shoring Wall Installation: Starting at the base corner, install course of VOLTEX DSCR (horizontally oriented) to lagging wall over the previously installed corner transition sheet; with the bottom edge extending down to the wall/slab transition. Secure sheet edges to shoring wall with washer-head fasteners maximum 24” (600 mm) on center. After the bottom horizontal course, VOLTEX DSCR sheets can be installed either vertically or horizontally oriented. Continue VOLTEX DSCR installation up wall to finished grade elevation overlapping adjacent VOLTEX DSCR sheet edges a minimum 4” (100 mm) and staggering all sheet roll ends of adjacent courses a minimum 12” (300 mm). Do not allow VOLTEX DSCR overlap joints to run at same elevation as the concrete pour lift joints; extend membrane past a minimum 6” (150 mm).

Prior to installing VOLTEX DSCR at grade, install ½” (12 mm) thick cementitious wall board (Durock) centered over metal soldier pile from finished grade elevation to specified depth of soldier pile and lagging removal. Remove cement wall board during excavation to terminate system at grade.

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Shoring Wall Preparation: Remove all projections and fill all voids in the retaining wall larger than 1” (25 mm) with non-shrink grout or compacted soil. AQUADRRAIN® drainage composite can be installed over lagging gaps up to 2–½” (63 mm) to provide a uniform surface to mount the VOLTEX DSCR. Gaps larger than 2–½” (63 mm) should be completely filled with grout, wood, extruded polystyrene (40 psi min.) or compacted soil even if AQUADRRAIN is installed prior to VOLTEX DSCR. Do not use plywood or other surface treatment that leaves the lagging gaps void.

Shoring Wall Transition: At base of shoring wall, install VOLTEX DSCR sheet horizontally oriented (dark gray woven geotextile facing installer) with the bottom edge extending out onto the horizontal substrate a minimum 12” (300 mm) and the top edge of the sheet extending a min. 12” (300 mm) above the finished slab elevation. Secure VOLTEX DSCR sheet to shoring wall with washerhead fasteners maximum 24” (600 mm) on center. Overlap edges of VOLTEX DSCR sheets a minimum 4” (100 mm). If the slab thickness is greater than 24” (600 mm), install a second full sheet or cut strip of VOLTEX DSCR on the shoring wall to meet the 12” (300 mm) requirement above of the top slab elevation. Overlap top edge of previous sheet and edges of adjacent sheets a min. 4” (100 mm).
by minimum 3" (75 mm) wide continuous ring of BENTOSEAL onto the flat base just outside of the ½" (12 mm) raised collar. Install 4-ft by 4-ft piece of VOLTEX DSCR (with precut hole in center to fit tight around the ½" (12 mm) raised collar) over the entire flat base with outside edges fastened to the retaining wall. Secure inside VOLTEX DSCR edge around raised collar with washer-head fasteners that pass through the BENTOSEAL ring; typical fastener spacing 6" (150 mm). Do not install fasteners or puncture TB-BOOT inside of the ½" (12 mm) raised collar. Apply counter flashing of BENTOSEAL along VOLTEX DSCR sheet edge around raised collar. Then install VOLTEX DSCR field sheet overlapping outer membrane edge minimum 4" (100 mm).

**Penetrations:** Install a cut collar of VOLTEX DSCR tightly around the penetration; extending a minimum 12" (300 mm) radius. Apply BENTOSEAL over VOLTEX DSCR collar around penetration; extending BENTOSEAL a minimum 3" (75 mm) radius at 1/4" (6 mm) thickness. Then install main course of VOLTEX DSCR membrane tightly around the penetration. Finally, detail around penetration with ¾" (18 mm) thick cant of BENTOSEAL.

With sleeved pipes, Division 3 work should include filling the gap between the pipe and the superstructure. VOLTEX DSCR should only be installed after substrate preparation has been properly completed and is suitable to receive the waterproofing system. Concrete work should be cast-in-place with conventional forms that produce a smooth surface. Do not use stay-in-place concrete forming; use removable forming products only.

**LIMITATIONS**

VOLTEX DSCR should be used in applications not covered herein. VOLTEX DSCR installation guidelines contained herein are for cast-in-place concrete applications and do not cover shotcrete or precast concrete applications. Refer to VOLTEX DS Product Manuals for additional property line shoring wall construction technique applications. Consult CETCO for applicable products and installation guidelines for applications not covered herein.

**Soldier Pile Stripping:** Install a strip of VOLTEX DSCR over all soldier piles with raised lagging hanger bolts, form tie rods, or other irregular surface. VOLTEX DSCR strip should extend a minimum 6" (150 mm) to both sides of the piling, Apply BENTENSEAL ¾" x 2" (6 mm x 50 mm) to VOLTEX DSCR strip surface along both edges of each soldier pile.

**Cementitious Board:** Prior to installing VOLTEX DSCR to finished grade detail, install ½" (12 mm) thick cementitious wall board centered over steel soldier pile from finished grade elevation to specified depth that the top of steel soldier pile and lagging will be removed.

**Grade Termination:** Terminate VOLTEX DSCR membrane 12" (300 mm) below finished grade elevation with washer-head fasteners maximum 12" (300 mm) on center. Install ENVIROSHEET flashing to primed concrete substrate with bottom edge overlapping top edge of VOLTEX DSCR membrane minimum 4" (100 mm). Overlap all roll ends a minimum 4" (100 mm) to form a continuous flashing. Height of flashing shall be per project details and specifications. Install a rigid termination bar along top edge of ENVIROSHEET; fastened maximum 12" (300 mm) on center. Complete grade termination detail with tooled bead of CETSEAL along the top edge, at all penetrations through the flashing, and all exposed overlap seams.

Where lagging timbers and the top of steel soldier piles are removed, repair any waterproofing damaged by the excavation and removal of the retention wall system. Secure all excavated VOLTEX DSCR overlap seams with washer-head fasteners maximum 24" (600 mm) on center and then install SEAMTAPE centered along overlap seams. Backfill shall be placed and compacted to minimum 85% Modified Proctor density promptly after waterproofing installation. Backfill should consist of compactable soil or angular aggregate (1/4" or less) free of debris, sharp objects, and stones larger than ¾" (18 mm).

**ACCESSORY PRODUCTS**

Install VOLTEX DSCR using accessory products in strict accordance with the manufacturer’s installation guidelines and details. Primary accessory products include BENTOSEAL®, HYDROBAR TUBES®, WATERSTOP-PAGE®, TB-BOOT®, CETSEAL, SEAMTAPE and ENVIROSHEET grade flashing.

**ASSOCIATED SYSTEM PRODUCTS**

AQUADRRAIN® subsurface drainage composite and WATERSTOP-RX® expanding concrete joint waterstop.

**IMPORTANT NOTICE:** CONTACT CETCO FOR VERIFICATION OF SPECIFICATION AND INSTALLATION REQUIREMENTS TO COMPLY WITH ISSUANCE FOR ELIGIBILITY OF HYDROSHIELD WARRANTY.
## TECHNICAL DATA

### VOLTEX DSCR

**CONTAMINANT RESISTANT BENTONITE GEOTEXTILE WATERPROOFING WITH INTEGRATED POLYETHYLENE LINER**

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>TYPICAL VALUE</th>
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<tbody>
<tr>
<td>Bentonite Mass Per Unit Area</td>
<td>ASTM D 3776 (mod.)</td>
<td>1.0lb/sqft (4.8kg/sqm)</td>
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<tr>
<td>Peel Adhesion to Concrete</td>
<td>ASTM D 903 (mod.)</td>
<td>15 lbs/in (2.6kn/m min)</td>
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<tr>
<td>Hydrostatic Pressure Resistance</td>
<td>ASTM D 5385 (mod.)</td>
<td>231 ft (70 m)</td>
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<td>Permeability</td>
<td>ASTM D 5084</td>
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<tr>
<td>Grab Tensile Strength</td>
<td>ASTM D 4632</td>
<td>120 lbs (530 N)</td>
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<tr>
<td>Puncture Resistance</td>
<td>ASTM D 4833</td>
<td>140 lbs (620 N)</td>
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<tr>
<td>Low Temperature Flexibility</td>
<td>ASTM D 1970</td>
<td>Unaffected @ -25° F (-32° C)</td>
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<tr>
<td>Water Vapor Transmission Rate</td>
<td>ASTM E 96</td>
<td>0.03 grains per hour/ft²</td>
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</tbody>
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**Property Line Soldier Pile & Lagging Wall Detail**

- BENTOSEAL troweled over surface of VOLTEX DSCR strip at both edges of the soldier pile
- VOLTEX DSCR strip centered over soldier pile
- Soldier pile
- Precut VOLTEX DSCR section around TB-BOOT
- Wood Lagging
- Tie-back head
- Install VOLTEX DSCR corner transition sheet horizontally oriented
- DARK GRAY (WOVEN) GEOTEXTILE FACING INSTALLER
- TB-BOOT over tie-back plate

**Property Line Transition**

- Cast-in-place concrete wall
- WATERSTOP-RX (min 3” (75 mm))
- Install VOLTEX DSCR corner transition sheet horizontally oriented

**Grade Termination**

- Cast-in-place concrete wall
- TOOLED BEAD OF CETSEAL
- Finished grade
- Metal termination bar fastened 12” (300 mm) on center (max)
- ENVIROSHEET ashing membrane
- Top edge of VOLTEX DSCR fastened 12” (300 mm) on center (max)
- VOLTEX DSCR